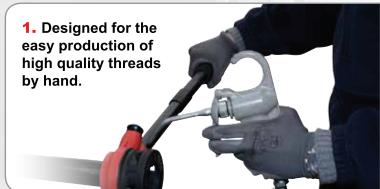


# DROP HEAD THREADERS

EGA Master drop head threaders are specially designed for a precise operation, due to the machining of the internal aluminium cap the four dies are aligned perfectly concentric to produce a consistently high quality thread.





- 2. The neck is longer, allowing a better positioning and reducing vibration to improve thread quality and helping with the removal of the ratchet head.
- **3. Includes a range of head sizes** covering all requirements.
- **4.** Die sets are available for **BSPT**, **NPT** and **BSPP** threads.

## TECHNICAL SPECIFICATIONS

		Body	Malleable cast iron		
	HEADS	Сар	Aluminium		
MATERIAL		Dies	Special steel		
	RATCHET		Aluminium alloy		
	ADAPTO	R	Aluminium		
HARDNESS	DIES		58-62 HRc		
HARDNESS	RATCHE	T	45-50 HRc		
	HEADS		Painted in Epoxi powder black matt color semi-texturized		
FINISHING	RATCHE	T	Painted in Epoxi powder red color ral-2002 semi- texturized		



### **DROP HEADS THREADERS**



	BSPT	COD NPT	BSPP	O				Kg.
Ī	63020	63026	63032	1/4"÷1.1/4"	6			7,5
Ī	63021	63027	63033	3/8"÷1.1/4"	5			7,0
ĺ	63022	63028	63034	1/2"÷1.1/4"	4	63000	51000	6,5
ĺ	63023	63029	63035	1/4"÷1"	5	63000	51000	6,5
İ	63024	63030	63048	3/8"÷1"	4			6,0
İ	63025	63031	63049	1/2"÷1"	3			5,5



BSPT	COD NPT	BSPP	O				Kg.
63036	63038	63058	1.1/4"÷2"	3	63010	50002	9,8
63037	63039	63059	1.1/2"÷2"	2	03010	50002	8,40



BSPT	COD NPT	BSPP	,0		8			Kg.	
63134	63139	63072	1/4"÷2"	8				14	
63133	63138	63073	3/8"÷2"	7	80833	63010	50002	14	
63132	63137	63074	1/2"÷2"	6				12	

### **HEADS**



	COD		0	Kg.		
<b>BSPT</b>	NPT	<b>BSPP</b>	ب			2.2
63001	63011	63723	1/4"	0,6		
63002	63012	63724	3/8"	0,6		
63003	63013	63725	1/2"	0,6	4	4
63004	63014	63726	3/4"	0,5	'	1
63005	63015	63727	1"	0,8		
63006	63016	63728	1.1/4"	0.9		

BSPT	COD NPT	BSPP	,0	Kg.		
63007	-	-	1.1/4"	1,5		
63008	63018	63730	1.1/2"	1,9	1	-
63009	63019	63731	2"	1,9		

HEAVY DUTY

#### **DIES**



BSPT	COD NPT	BSPP	,0	gr.	
63040	63050	64487	1/4"		
63041	63051	64488	3/8"	70	
63042	63052	64489	1/2"	70	
63043	63053	64490	3/4"		4
63044	63054	64491	1"	120	1
63045	63055	64492	1.1/4"	130	
63046	63056	64493	1.1/2"	230	
63047	63057	64494	2"	230	

### **RATCHET**



COD	⊢L mm	Kg.		
63000	1/4" ÷ 1.1/4"	1,5		
63010	1.1/4" ÷ 2"	3,0	1	1
63010+80833	1/4" ÷ 2"	3,15		

### **ADAPTOR**



COI	CAP		==	
8083	3 1/4" ÷ 1.1/	/4" 15 gr	1	

### **CUTTING OIL**



COD	CAP ml.	
64007	100	1



## HYDRAULIC PIPE BENDER

EGA Master manufactures a wide range of pipe tools, such as CURVAMATIC hydraulic pipe benders. They are designed for bending steel pipes from 1/4 " up to 2" (Curvamatic 2") and from 1/4" up to 3 "(Curvamatic 3").

Two speeds and quick action!



1. Specially designed to bend water, oil, gas...steel pipes, with maximum comfort and speed.



- **2.** The double plate **provides optimum consistency and safety** during its operation.
- **3.** The tool is anchored on a **rotating tripod** for maximum stability and ergonomy.
- **4.** The special and innovative **2-VELO valve system** enables fast pre-loading as well as a soft bending without any need to change pistons.
- **5.** They are designed for bending pipes **according to DIN-2440** and **API standards**.

### **CURVAMATIC 2" AND 3"**



COD	, <b>O</b>	TONS	Kg.	<b>\</b>
60015 Curvamatic 2"	1/4"-2"	10	75	1
60016 Curvamatic 3"	1/4"-3"	13	110	•

Maximum degree of curvature 90°

#### **BENDING FORM**



COD	,0	R	Kg.	
64190	1/4", 3/8", 1/2"	86	0,8	
64191	3/4"	108	1,1	
64192	1"	135	1,1	
64193	1.1/4"	170	2,4	4
64194	1.1/2"	193	3,0	'
64195	2"	242	5,0	
*64231	2.1/2"	303	16	
*64232	3"	358	22	

<sup>\*</sup> For Curvamatic 3 only

### **API NORM PIPE**

,0	JO I.D.	Thickness Inch.	,O,I.D.	Thickness Inch.	, I.D.	Thickness Inch.	,O,I.D.	Thickness Inch.
	SCHEDULE 10		SCHEDULE 40		SCHEDULE 80		SCHEDULE 160	
1/4"	0.410	0.065	0.364	0.088	0.302	0.119	no standardized	
3/8"	0.545	0.000	0.493	0.091	0.423	0.126	no stand	ardized
1/2"	0.674	0.083	0.622	0.190	0.546	0.147	0.466	0.187
3/4"	0.884		0.824	0.113	0.742	0.154	0.614	0.218
1"	1.097		1.049	0.133	0.957	0.179	0.815	0.250
1.1/4"	1.442	0.109	1.380	0.140	1.278	0.191	1.160	0.250
1.1/2"	1.682		1.610	0.145	1.500	0.200	1.338	0.281
2"	2.157		2.067	0.154	1.939	0.218	1.689	0.343
* 2.1/2"	2.63	0.12	2.47	0.203				
* 3"	3.26		3.07	0.216	-	-	-	-

<sup>\*</sup> For Curvamatic 3 only

### **DIN-2440 STEEL PIPE**

,0	<b>₽</b> 0.D.	Thickness mm.	
1/4"	13	2.25	
3/8"	17	2.35	
1/2"	21	2.65	
3/4"	27	2.65	
1"	34		
1.1/4"	42	3.25	
1.1/2"	48		
2"	60	2.05	
* 2.1/2"	76	3.65	
* 3"	89	4.05	

<sup>\*</sup> For Curvamatic 3 only

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### TECHNICAL FILE

### PIPE VICE

EGA Master Pipe Vices are designed for an optimal professional use.

The swivel opening provides a quick and easy positioning of the elements to be gripped.

The hardness of the jaws is specially controlled to get the perfect and testing grip of the pipe.





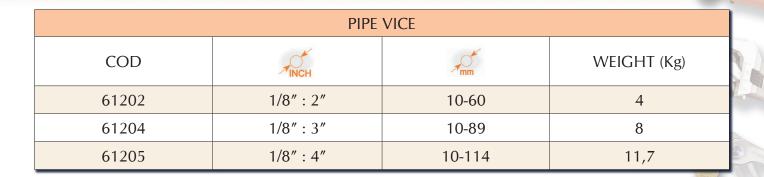








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COD			
64260	2"	X	
64261	2		X

COD			
64352	3"	X	
64353	3		X

COD			
64258	Δ"	X	
64259	<del>4</del>		X



### TECHNICAL CHARACTERISTICS

Body material: iron casting

Spindle and jaw material: special steel

Jaw hardness: 50-60 HRc

Body finishing: painted in Epoxi powder red color RAL-2002 semi-texturized

Spindle finishing: chrome plated

Jaw finishing: black